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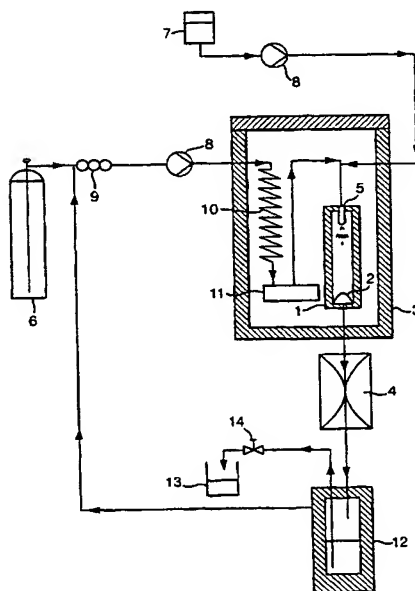
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(54) Title: **COFORMULATION METHODS AND THEIR PRODUCTS**



(57) Abstract: A coformulation of an active (preferably pharmaceutically active, for instance a COX-2 enzyme inhibitor) substance and an oligomeric or polymeric excipient, containing at least 10 % of the active, between 80 and 100 % of which is amorphous. The amorphous phase is stable, with respect to the crystalline phase(s), for at least three months after its preparation when stored at between 0 and 10 °C. The invention also provides processes, preferably involving SEDSTM particle formation, for preparing such a coformulation.

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